Assembly Instructions

M12 Connectors Series W
Version 1.4.1

Hypertac GmbH, 14/02/2018
Germany
Assembly instructions
Straight female cable plug Type PC, PJ

<table>
<thead>
<tr>
<th>Stripping Length</th>
<th>Hypertac® contacts</th>
<th>Stamped Contacts</th>
</tr>
</thead>
<tbody>
<tr>
<td>x</td>
<td>4 mm</td>
<td>3 mm</td>
</tr>
<tr>
<td>A</td>
<td>23 mm</td>
<td></td>
</tr>
</tbody>
</table>

1. Strip the cable and insert it into the connector.
2. Insert the cables and close the connector.
3. Insert the locking clips and ensure they are securely in place.
4. Use the provided screws (SW13, SW15) to secure the connector.

Assembly Instructions M12 Connectors Series W – Version 1.4.1 – February 2018
Assembly instructions
Angled female cable plug Type PE

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<td>4mm</td>
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<tr>
<td>A</td>
<td>35mm</td>
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5. SW15 SW14 
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8. click 
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Assembly Instructions M12 Connectors Series W – Version 1.4.1 – February 2018
Assembly instructions
Angled male and female cable plug with rotatable backshell Type PL, RL

<table>
<thead>
<tr>
<th>Stripping Length</th>
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<tbody>
<tr>
<td>X</td>
<td>4mm</td>
</tr>
<tr>
<td>A</td>
<td>&gt; 20-25mm</td>
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Assembly instructions
Straight male cable plug Type RC, RJ

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SW15 SW13 SW13
Assembly instructions
Angled male cable plug Type RE

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Assembly instructions
Straight male receptacle Type EA, EB, ED

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Mounting arrangement for straight receptacle and panel feed trough
Assembly instructions
Angled male receptacle Type EC

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<tr>
<td>x 4mm</td>
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