0.156” & 0.187” Centers
Standard Spring Probes

Board Test Fixture Probes & Receptacles
Smiths Interconnect offers a wide range of spring contact probes to meet your testing requirements and has long been recognized as the world’s largest probe manufacturer. With over 60 different probe series that includes our standard Board Test Fixture Probes as well as our Specialty Test Probes, we provide a full portfolio designed for general purpose test on bare boards, loaded printed circuit boards, surface mount assemblies and other forms of test.

### MICRO SERIES PROBES
The Micro probe series range in pitch from 0.20” (0.51 mm) to 0.030” (0.76 mm) pitch and are typically between half an inch to an inch in length.

### STANDARD PROBES
Our standard probes range in pitch from 0.039” (1.00 mm) to 0.187” (4.75 mm). Within most series, there are multiple length and travel options, including more aggressive probes dimensionally equivalent to the standard probes.

### DOUBLE-ENDED PROBES & RECEPTACLES
Double-ended probes feature both a top-side and bottom-side compliant plunger. Double-ended receptacles are available with a permanent bottom-side plunger and a replaceable probe on the top side. They are also available with both a top and bottom-side replaceable probe.

### HIGH CURRENT PROBES
We offer two different high current probe designs in four different pitches. The SH series features a bias ball, which is the most aggressive biasing technique to aid in assuring a low and consistent resistance, cycle after cycle. The SHE Series features a bias spring, an effective biasing technique for many applications.

### ROTATOR PROBES
Ideal for non-clean and lead-free applications, this aggressive probe rotates 90° at the rated travel, virtually drilling through contaminants with a low spring force.

### LEAD FREE PROBES
The Lead Free probe series is based on our ICT Probe Series. The plunger material, plating and tip geometry have been optimized to provide less wear and contamination build-up while using a moderate spring force of 7 to 8 ounces.

### SWITCH PROBES
A Switch Probe is a spring contact probe and receptacle that has two individual current paths. One current path is closed, the other is open and after a designated travel the second current path closes.

### THERMOCOUPLE PROBES
The Thermocouple Probe is an ungrounded, thermally conductive probe used for the measurement of variations in temperature. We offer two Thermocouple Probes: Type T for up to 220°F, and Type K for up to 350°F.

### ICT PROBES
The ICT probe design features a bifurcated barrel with four separate fingers. The barrel is compliant and formed against the plunger, thus eliminating any gap between the plunger and barrel. ICT probes are more accurate and stable in resistance than standard designs.

### COAXIAL PROBES
Our Coax Probes provide a low noise, controlled impedance signal path with reliable, easy connect/disconnect options. Our designs include a spring-loaded signal probe and a spring-loaded shielding plunger for the ground.
S-4 Series

0.156 (3.96) & 0.187 (4.75) Centers

For R-4 Series Receptacles see pg. 4

Probe Specifications

| Minimum Centers | 0.156 (3.96) (tips: B, C, D, G, J, K) or 0.187 (4.75) (tips: A, E, F, H) |
| Current Rating | Up to 5 Amps |
| Spring Force | 5.00 oz (142 g) or 7.00 oz (198 g) @ 0.170 (4.32) travel |
| Preload Force | 2.00 oz (57 g) (5.00 oz spring) 2.80 oz (79 g) (7.00 oz spring) |
| Typical Resistance | < 20 mΩ |
| Maximum Travel | 0.250 (6.35) |
| Working Travel | 0.170 (4.32) |

Materials

Barrel | Nickel/silver, gold plated |
Spring | Stainless steel, gold plated |
Plunger | Beryllium copper, gold plated over nickel, or Duralloy™ |

How to Order

1 Series | S |
2 Size | 4 |
3 Tip Style | A, B, C, D, E, F, G, H, J, K |
4 Spring Force | 5 oz 7 oz |
5 Plunger Plating | G Gold D Duralloy™ |

Dimensions are in inches (mm) | All specifications are subject to change
R-4 Series

0.156 (3.96) & 0.187 (4.75) Centers

For S-4 Series Probes see pg. 3

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Style/Termination</th>
<th>Receptacle Length</th>
<th>Probe/Receptacle Combined Length</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>R-4-CR</td>
<td>Crimp</td>
<td>1.219 (30.96)</td>
<td>1.549 (39.34)</td>
<td>—</td>
</tr>
<tr>
<td>R-4-SC</td>
<td>Solder Cup</td>
<td>1.219 (30.96)</td>
<td>1.549 (39.34)</td>
<td>—</td>
</tr>
<tr>
<td>R-4-WW-429</td>
<td>Wire Wrap</td>
<td>1.648 (41.86)</td>
<td>1.978 (50.24)</td>
<td>0.429 post length – 0.025 sq.</td>
</tr>
</tbody>
</table>

Probe Specifications

Minimum Centers
- 0.156 (3.96) (tips: B, C, D, G, J, K)
- or 0.187 (4.75) (tips: A, E, F, H)

Drill Size
- #35

Mounting Hole Size
- 0.108/0.110 (2.74/2.79)

Recommended Wire
- 22-26 gage

Materials
- Nickel/silver, gold plated, gold plated post

Tools

Crimping Pliers
- CP-4 (for 22-26 gage solid conductor)

Insertion Tool
- RT-4

How to Order

1 Series
- R

2 Size
- 4

3 Termination
- CR Crimp
- SC Solder Cup
- WW - 429 Wire wrap 0.429 post length

Dimensions are in inches (mm) | All specifications are subject to change
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