smiths connectors

Testing of MDHC High Frequency Coaxial Connectors Return Loss and Crosstalk

> STR #570 Revision N/C







smiths connectors

Test Report

STR #570 Revision N/C

Revision	n Page	Paragraph /	Description of Revision	Approval
Letter	Number	Appendix		Date
N/C	<u></u>	-	Original Release	05/18/09







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STR #570 Revision N/C

Scope

The purpose of this test report is to document the electrical performance of the MDHC High Frequency Coaxial Connectors.

1 Order of Precedence

In case of a conflict between the text of this document and the applicable referenced documents, the text of this document took precedence.

2 Description of Test Articles

Sabritec internal part number, customer part number, quantity tested, and a general description of articles tested to the requirements of this document are as in Table 1.

Table 1: Connector Part Numbers and Descriptions.

Sabritec Part Number	Customer Part Number	Quantity	General Description
013109-2004 & 013209-2004	N/A	8	MDHC High Frequency Coaxial Connectors

3 Standard Ambient Test Conditions

All tests and examinations were tested within the ranges stated in this paragraph, unless specified otherwise.

Temperature:

21°C to 27°C

Relative Humidity:

20% to 80%

Barometric Pressure:

725 +50/-70 mm Hg

4 References

None.

5 Test Equipment and Facilities

5.1 Test Equipment

The following test equipment was used when testing was accomplished to the criteria of this specification.

Table 2: Test Equipment

Manufacturer	Description and Model	Sabritee S/N
Anritsu	37369A Vector Network Analyzer	909

5.2 Facilities

Sabritec Test Lab.

6 Calibration and Source Inspection

6.1 Calibration

All test equipment used in the performance of the tests required was calibrated in accordance with ANSI/NCSL Z540-1-1994. Records of all equipment were maintained in accordance with ANSI/NCSL







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Z540-1-1994 and made available for review. Unless otherwise specified, Sabritec Quality Assurance verified that all test data and collection methods were accurate and reliable.

7 Test Sequence

The VNA was first calibrated with a full 2 Port, 12 term error correction.

VSWR was then measured for all 8 connector pairs in an eight position housing, fully mated.

An intentional .035" gap was introduced between the two housings and two contact pairs were tested again to see how the performance degraded with this gap.

The noise floor of the VNA was then measured in preparation for Crosstalk testing.

One line was driven, while Crosstalk testing was performed on the 2 adjacent contacts, with all ports terminated in 50 Ohms.

An intentional .035" gap was again introduced between the two housings and Crosstalk testing was repeated with this intentional gap.

8 Test Results

- 8.1 **VSWR:** VSWR typically measured better than 1.3:1 through 30 GHz, and about 1.5:1 from 30 to 40 GHz. See attached data.
- **8.2 CROSSTALK:** Crosstalk was below the VNA noise floor and was better than -90 dB for all test conditions. See attached data.







MOHC #1

37369A

MODEL: DATE: 05/15/09 14:50

DEVICE ID: OPERATOR:

START: 0.040000000 GHz GATE START: 746.0000 ps ERROR CORR: 12-TERM

STOP: 40.00000000 GHz GATE STOP: 1.9605 ns AVERAGING: 1 PT STEP: 0.024975000 GHz GATE: NOMINAL IF BNDWDTH: 1 KHz

WINDOW: NOMINAL

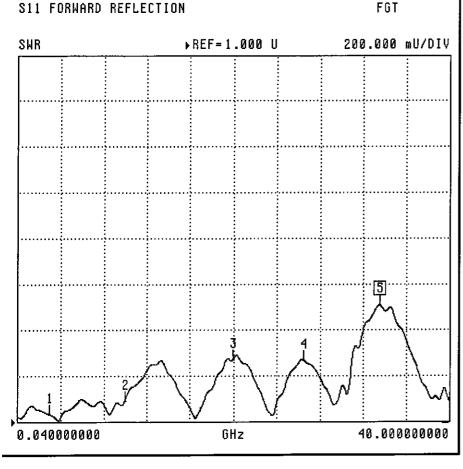
PARAMETER: -S11-NORMALIZATION: OFF

NORMALIZATION: OFF REFERENCE PLANE: 0.0000 mm

SMOOTHING: 0.0 PERCENT

DELAY APERTURE: PROCESSING: FREQ W/GATE

PROCESSING: FREQ W/GAT:
GATING: ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

Page

1

MARKER 5 33.531475000 GHz 1.507 U

►MARKER TO MAX MARKER TO MIN

1 3.012025000 GHz 1.031 U

2 10.005025000 GHz 1.089 U

3 19.995025000 GHz 1.272 U

4 26.488525000 GHz 1.268 U

MOHC #2

37369A

MODEL: DATE: 05/15/09 15:25 Page

DEVICE ID: OPERATOR:

START: 0.040000000 GHz GATE START: 746.0000 ps ERROR CORR: 12-TERM STOP: 40.000000000 GHz GATE STOP: 1.9605 ns AVERAGING: 1 PT

STOP: 40.000000000 GHZ GATE STOP: 1.9605 ns AVERAGING: 1 PT STEP: 0.024975000 GHZ GATE: NOMINAL IF BNDWDTH: 1 KHZ

WINDOW: NOMINAL

_____CH1-_--

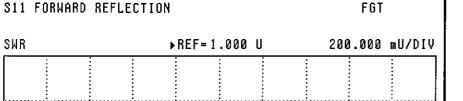
PARAMETER: -S11-NORMALIZATION: OFF

REFERENCE PLANE: 0.0000 mm SMOOTHING: 0.0 PERCENT

DELAY APERTURE:

PROCESSING: FREO W/GATE

GATING: ON



35.229775000 GHz 1.574 U

0.0000 mm

CH 1 - S11 REFERENCE PLANE

MARKER 5

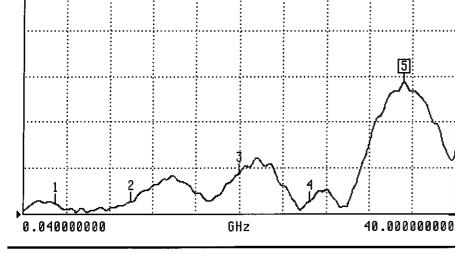
►MARKER TO MAX MARKER TO MIN

1 3.012025000 GHz 1.044 U

2 10.005025000 GHz 1.051 U

3 19.995025000 GHz 1.176 U

4 26.488525000 GHz 1.054 U



MOHC #3

37369A

MODEL:

DATE: 05/15/09 15:26

Page

1

DEVICE ID:

OPERATOR:

START: STOP:

0.040000000 GHz 40.00000000 GHz

GATE START:

746.0000 ps

ERROR CORR: 12-TERM

GATE STOP:

1.9605 ns

AVERAGING:

1 PT

STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

------CH1------S11-

PARAMETER:

NORMALIZATION:

OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

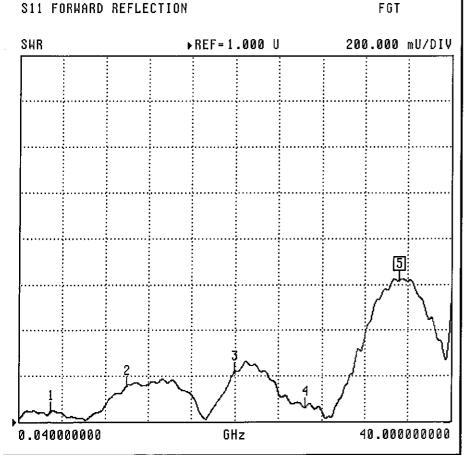
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 35.229775000 GHz 1.616 U

▶MARKER TO MAX MARKER TO MIN

3.012025000 GHz 1.042 U

2 10.005025000 GHz 1.155 U

3 19.995025000 GHz 1.215 U

4 26.488525000 GHz 1.062 U

Wiltran

MOHC #4

37369A

MODEL:

DATE: 05/15/09

15:27

Page

1

DEVICE ID:

OPERATOR:

START:

0.040000000 GHz 40.00000000 GHz

GATE START:

746.0000 ps

ERROR CORR: 12-TERM

STOP:

GATE STOP:

1.9605 ns

AVERAGING: 1 PT

STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

PARAMETER:

-S11-

NORMALIZATION:

OFF

REFERENCE PLANE:

0.0000 mm 0.0 PERCENT

SMOOTHING: DELAY APERTURE:

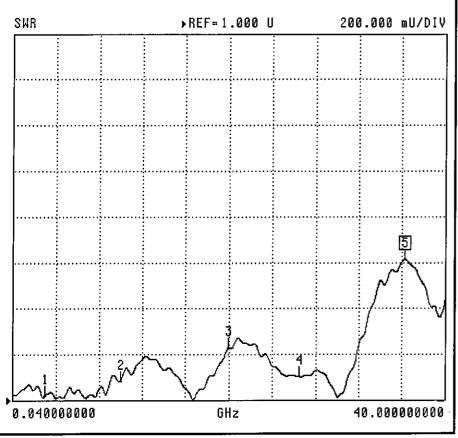
FREQ W/GATE

PROCESSING: GATING:

ON



FGT



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 36.303700000 GHz 1.612 U

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz 1.020 U
- 2 10.005025000 GHz 1.081 U
- 3 19.995025000 GHz 1.227 U
- 4 26.488525000 GHz 1.101 U

MOHC #5

37369A

MODEL:

DEVICE ID:

DATE:

05/15/09 15:28 Page 1

OPERATOR:

START:

0.040000000 GHz

GATE START: GATE STOP:

746.0000 ps 1.9605 ns

ERROR CORR: 12-TERM AVERAGING:

STOP:

40.00000000 GHz

1 PT

STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000

mm 0.0 PERCENT

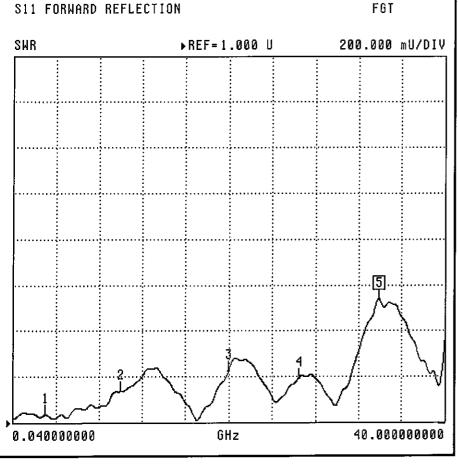
SMOOTHING: DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 33.881125000 GHz 1.537 U

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz 1.034 U
- 2 10.005025000 GHz 1.134 U
- 3 19.995025000 GHz 1.224 U
- 4 26.488525000 GHz 1.193 U

37369A

MODEL:

DATE:

05/15/09 15:52

Page

1

DEVICE ID:

OPERATOR:

START:

0.04000000 GHz 40.00000000 GHz GATE START:

746.0000 ps

ERROR CORR: 12-TERM

1 PT

STOP: STEP:

GATE STOP:

1.9605 ns

AVERAGING:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000 mm 0.0 PERCENT

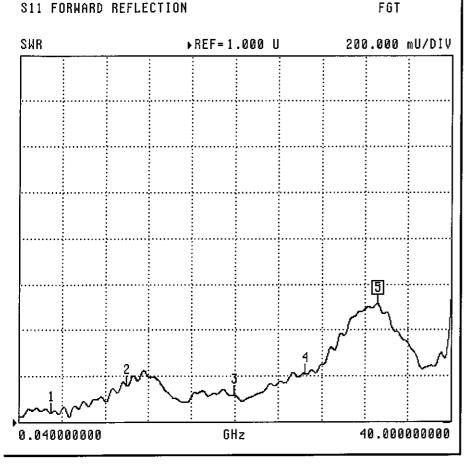
SMOOTHING: DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 33.206800000 GHz 1.512 U

▶MARKER TO MAX MARKER TO MIN

3.012025000 GHz 1.039 U

2 10.005025000 GHz 1.159 U

19.995025000 GHz 1.116 U

4 26.488525000 GHz 1.209 U

37369A

MODEL:

DATE: 05/15/09 15:56

Page

DEVICE ID:

OPERATOR:

START: STOP:

0.040000000 GHz 40.00000000 GHz

GATE START: GATE STOP:

746.0000 ps 1.9605 ns ERROR CORR: 12-TERM

AVERAGING: 1 PT

STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW: NOMINAL

-----CH1-----

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

DELAY APERTURE:

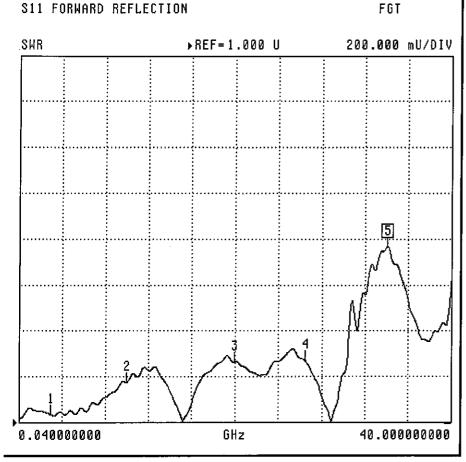
PROCESSING:

FREQ W/GATE

ON

GATING:

FGT



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 34.105900000 GHz 1.765 U

▶MARKER TO MAX MARKER TO MIN

3.012025000 GHz 1.034 U

2 10.005025000 GHz 1.174 U

3 19.995025000 GHz 1.264 U

4 26.488525000 GHz 1.269 U

Wiltenn

37369A

MODEL:

DEVICE ID:

DATE:

05/15/09 16:00

Page

1

START:

OPERATOR:

0.04000000 GHz

GATE START:

746.0000 ps 1.9605 ns

ERROR CORR: 12-TERM

STOP:

40.00000000 GHz

GATE STOP:

AVERAGING:

1 PT

STEP:

0.024975000 GHz

GATE:

NOMINAL

WINDOW:

NOMINAL

IF BNDWDTH: 1 KHz

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000

SMOOTHING:

mm0.0 PERCENT

DELAY APERTURE:

PROCESSING:

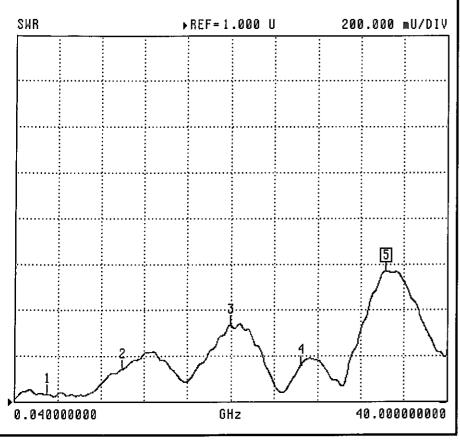
GATING:

FREQ W/GATE

ON

S11 FORWARD REFLECTION

FGT



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 34,355650000 GHz 1.569 U

►MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz 1.033 U
- 2 10.005025000 GHz 1.142 U
- 19.995025000 GHz 1.335 U
- 4 26.488525000 GHz 1.159 U

37369A

MODEL:

DATE: 05/15/09 15:59

Page 1

DEVICE ID:

OPERATOR:

START:

0.040000000 GHz GATE START: 40.00000000 GHz

GATE STOP:

746.0000 ps 1.9605 ns

AVERAGING:

ERROR CORR: 12-TERM 1 PT

STOP: STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

------CH1-----

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

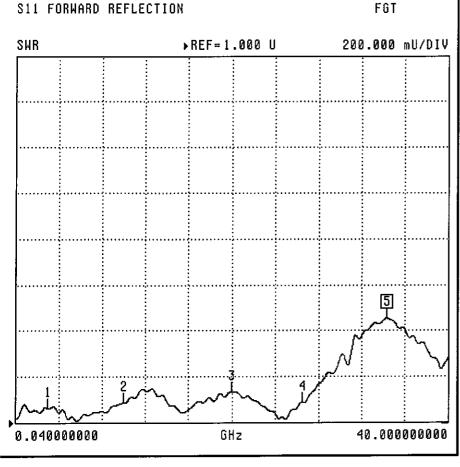
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 34.355650000 GHz 1.453 U

▶MARKER TO MAX MARKER TO MIN

3.012025000 GHz 1.063 U

2 10.005025000 GHz 1.084 U

3 19.995025000 GHz 1.132 U

4 26.488525000 GHz 1.085 U

WITH . 035" GAP

37369A

MODEL:

DATE: 05/15/09 15:47

Page

DEVICE ID:

OPERATOR:

START: STOP:

0.040000000 GHz GATE START: 40.000000000 GHz GATE STOP:

746.0000 ps 1.9605 ns ERROR CORR: 12-TERM

STEP:

0.024975000 GHz GATE:

AVERAGING: 1 PT

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

PARAMETER:

NORMALIZATION:

-S11-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

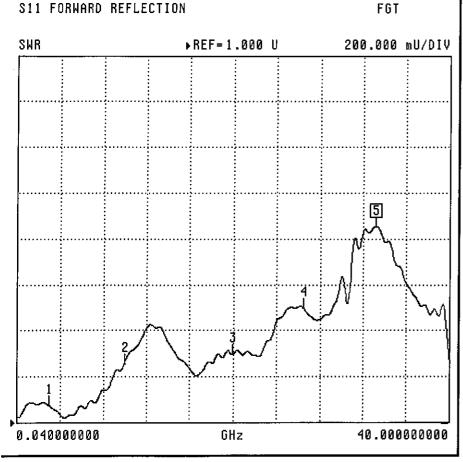
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 33.206800000 GHz 1.854 U

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz 1.073 U
- 2 10.005025000 GHz 1.253 U
- 3 19.995025000 GHz 1.294 U
- 4 26.488525000 GHz 1.498 U

WITH . 035" GAP

37369A

DATE: 05/15/09 MODEL: 15:49 Page

DEVICE ID: OPERATOR:

START: 746.0000 ps ERROR CORR: 12-TERM 0.040000000 GHz GATE START:

40.00000000 GHz GATE STOP: 1.9605 ns AVERAGING: 1 PT STOP: GATE: 0.024975000 GHz NOMINAL IF BNDWDTH: 1 KHz STEP:

> NOMINAL WINDOW:

PARAMETER: -S11-NORMALIZATION: OFF

REFERENCE PLANE: 0.0000 mm 0.0 PERCENT SMOOTHING:

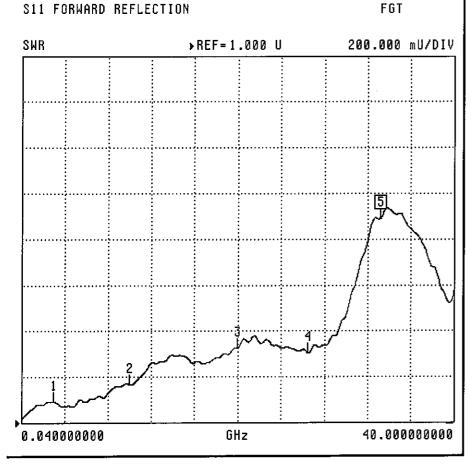
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S11 REFERENCE PLANE 0.0000 mm

MARKER 5 33.206800000 GHz 1.890 U

▶MARKER TO MAX MARKER TO MIN

3.012025000 GHz 1.090 U

2 10.005025000 GHz 1.167 U

3 19,995025000 GHz 1.324 U

4 26.488525000 GHz 1.306 U

ANALYTER NOISE FLOOR

37369A

MODEL:

DATE:

05/15/09 15:39

Page

DEVICE ID:

OPERATOR:

START:

0.040000000 GHz 40.00000000 GHz GATE START: GATE STOP:

746.0000 ps

AVERAGING:

ERROR CORR: 12-TERM

STOP:

1.9605 ns

1 PT

STEP:

0.024975000 GHz

GATE: WINDOW: NOMINAL NOMINAL

IF BNDWDTH: 1 KHz

------CH1------

PARAMETER:

-S21-

NORMALIZATION:

OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

DELAY APERTURE:

PROCESSING:

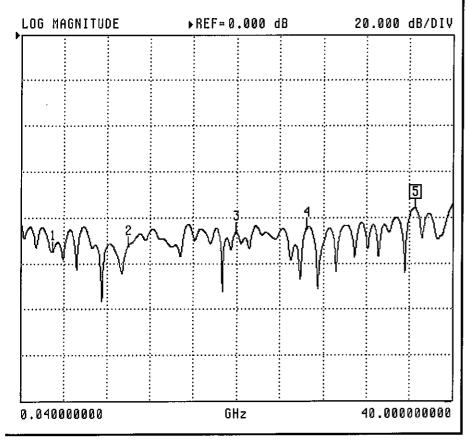
GATING:

FREQ W/GATE

ON



FGT



CH 1 - S21 REFERENCE PLANE 0.0000 mm

MARKER 5 36.553450000 GHz -76.086 dB

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz -94.829 dB
- 2 10.005025000 GHz -92.791 dB
- 3 19.995025000 GHz -86.659 dB
- 4 26.488525000 GHz -84.937 dB

MONC CROSSTALK #1

FULLY SEATED

37369A

MODEL:

DATE: 05/15/09 15:37

Page

1

DEVICE ID:

OPERATOR:

0.040000000 GHz

GATE START:

746.0000 ps

ERROR CORR: 12-TERM

START: STOP:

40.00000000 GHz

GATE STOP:

1.9605 ns

1 PT AVERAGING:

STEP:

0.024975000 GHz

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

------CH1-----

PARAMETER:

NORMALIZATION:

-S21-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

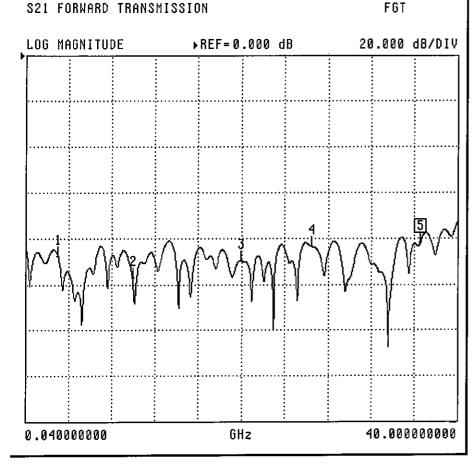
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S21 REFERENCE PLANE 0.0000 mm

MARKER 5 36.553450000 GHz -81.955 dB

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz -87.718 dB
- 2 10.005025000 GHz -96.989 dB
- 3 19.995025000 GHz -89.879 dB
- 4 26.488525000 GHz -83.661 dB

Willron

MAHC CROSSTALK #Z

FULLY SEATED

37369A

MODEL:

DATE:

05/15/09

15:41

Page

1

DEVICE ID:

OPERATOR:

0.040000000 GHz

GATE START:

746.0000 ps

ERROR CORR: 12-TERM

STOP:

40.00000000 GHz

GATE STOP:

1.9605 ns

AVERAGING: 1 PT

STEP:

START:

GATE:

NOMINAL

IF BNDWDTH: 1 KHz

0.024975000 GHz

WINDOW:

NOMINAL

PARAMETER:

-S21-

NORMALIZATION:

OFF

REFERENCE PLANE:

0.0000

SMOOTHING:

0.0 PERCENT

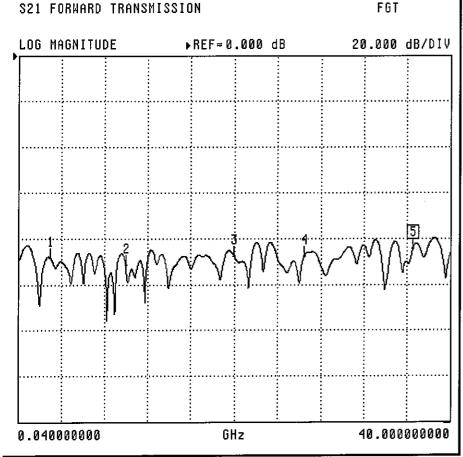
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S21 REFERENCE PLANE 0.0000 mm

MARKER 5 36.553450000 GHz -84.419 dB

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz -88.424 dB
- 2 10.005025000 GHz -91.490 dB
- 3 19.995025000 GHz -87.702 dB
- 4 26.488525000 GHz -87.899 dB

Willron

MAHC CRUSSTALK AI

.035" GAP

FGT

40.000000000

37369A

MODEL:

DATE: 05/15/09 15:44

Page

1

DEVICE ID:

OPERATOR:

START: STOP:

0.040000000 GHz 40.00000000 GHz GATE START:

746.0000 ps

ERROR CORR: 12-TERM AVERAGING:

1 PT

STEP:

0.024975000 GHz

GATE STOP:

1.9605 ns NOMINAL

GATE:

IF BNDWDTH: 1 KHz

WINDOW:

NOMINAL

PARAMETER:

NORMALIZATION:

S21 FORWARD TRANSMISSION

-S21-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

DELAY APERTURE:

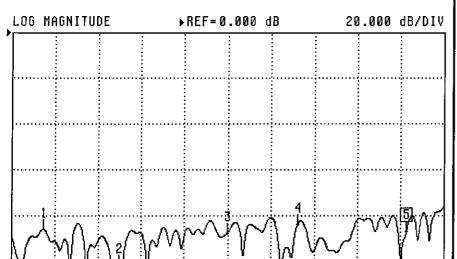
PROCESSING:

0.040000000

FREQ W/GATE

GATING:

ON



GHz

CH 1 - S21 REFERENCE PLANE 0.0000 mm

MARKER 5 36.553450000 GHz -87.063 dB

▶MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz -86.152 dB
- 2 10.005025000 GHz -101.791 dB
- 3 19.995025000 GHz -87.738 dB
- 4 26.488525000 GHz -83.971 dB

MOHE CROSSTALK #2

.035 " GAP

37369A

MODEL:

DATE:

05/15/09 15:43

Page

DEVICE ID:

OPERATOR:

0.040000000 GHz 40.00000000 GHz

GATE START: GATE STOP:

746.0000 ps

ERROR CORR: 12-TERM

1.9605 ns

AVERAGING: 1 PT IF BNDWDTH: 1 KHz

STOP: STEP:

START:

0.024975000 GHz

GATE: WINDOW: NOMINAL

NOMINAL

-------CH1------

PARAMETER:

NORMALIZATION:

-S21-OFF

REFERENCE PLANE:

0.0000 mm

SMOOTHING:

0.0 PERCENT

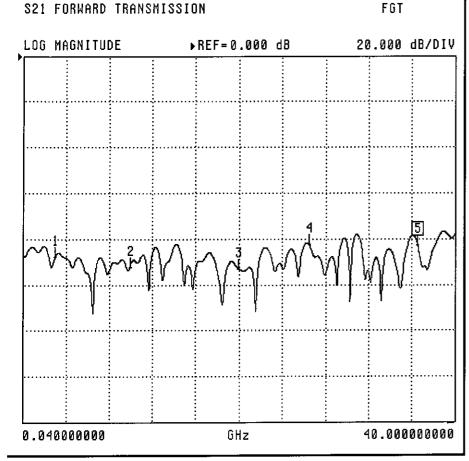
DELAY APERTURE:

PROCESSING:

FREQ W/GATE

GATING:

ON



CH 1 - S21 REFERENCE PLANE 0.0000 mm

MARKER 5 36.553450000 GHz -82.629 dB

►MARKER TO MAX MARKER TO MIN

- 3.012025000 GHz -87.745 dB
- 2 10.005025000 GHz -92.162 dB
- 19.995025000 GHz -93.052 dB
- 4 26.488525000 GHz -82.503 dB